

C E R T I F I C A T E

Welding of railway vehicles and
components according to EN 15085-2:2020

322R

IIS CERT srl hereby certifies that the welding company

U-Neek Bending Co Pty Ltd
63 Mark Anthony Drive
3164 DANDENONG SOUTH VIC
Australia

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-09-30 until 2025-09-30

Genova, 2023-09-30
Place and date of issue

Lead auditor: Engineer CLERICI

signed on original

Dr.-Ing. MORRA
Head of certification body

Scope of the certificate

322R

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23.1 22, 23.1	t = 3 - 6 mm t = 3 - 20 mm	BW, partly mechanized FW, partly mechanized
135	1.2, 8 1.2 8	t = 3 - 6 mm t = 3 - 24 mm t = 3 - 20 mm	BW, partly mechanized FW, partly mechanized FW, partly mechanized
141	1.2 1.2, 8 11 22, 23.1 8 22, 23.1 8	t = 1.6 - 6 mm t = 3 - 24 mm t = 1.6 - 3.2 mm D ≥ 25 mm t = 3 - 6 mm t = 3 - 6 mm t = 3 - 20 mm t = 1.6 - 3 mm D ≥ 25 mm	BW, manually FW, manually BW, manually BW, manually BW, partly mechanized FW, manually BW, manually

Area of Application:

- railways vehicle components

Responsible welding coordinator(s):

anonymous (The data is known to the certification body.)

1st deputy(ies) of the responsible welding coordinator(s):

anonymous (The data is known to the certification body.)

Others deputies:

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Remarks:

Register no.:

IIS/15085/CL1/258/22/0A4

General provisions:

The General Terms and Conditions of the IIS CERT srl apply in the currently valid version.